

BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:10:48 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 42577		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29382
This Issue	: 14/10/2008 S.O. No. :	Drawing Number	: D29382
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	:
Previous Run	: 36876	Material	:
Written By	:	Due Date	: 31/10/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>JUL 08.10.14</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2938-2UP B 41727RT 08-10-20

2.0	D29382UP	206 Saddle Right side-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 unpainted

3.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: -PRIME

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

M 08 11 09(2)

4.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

RT 08-11-10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ID &amp; STK USING NEW B/N

41721Pc 8/11/10 (2)

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 42577

Part Number: D29382

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



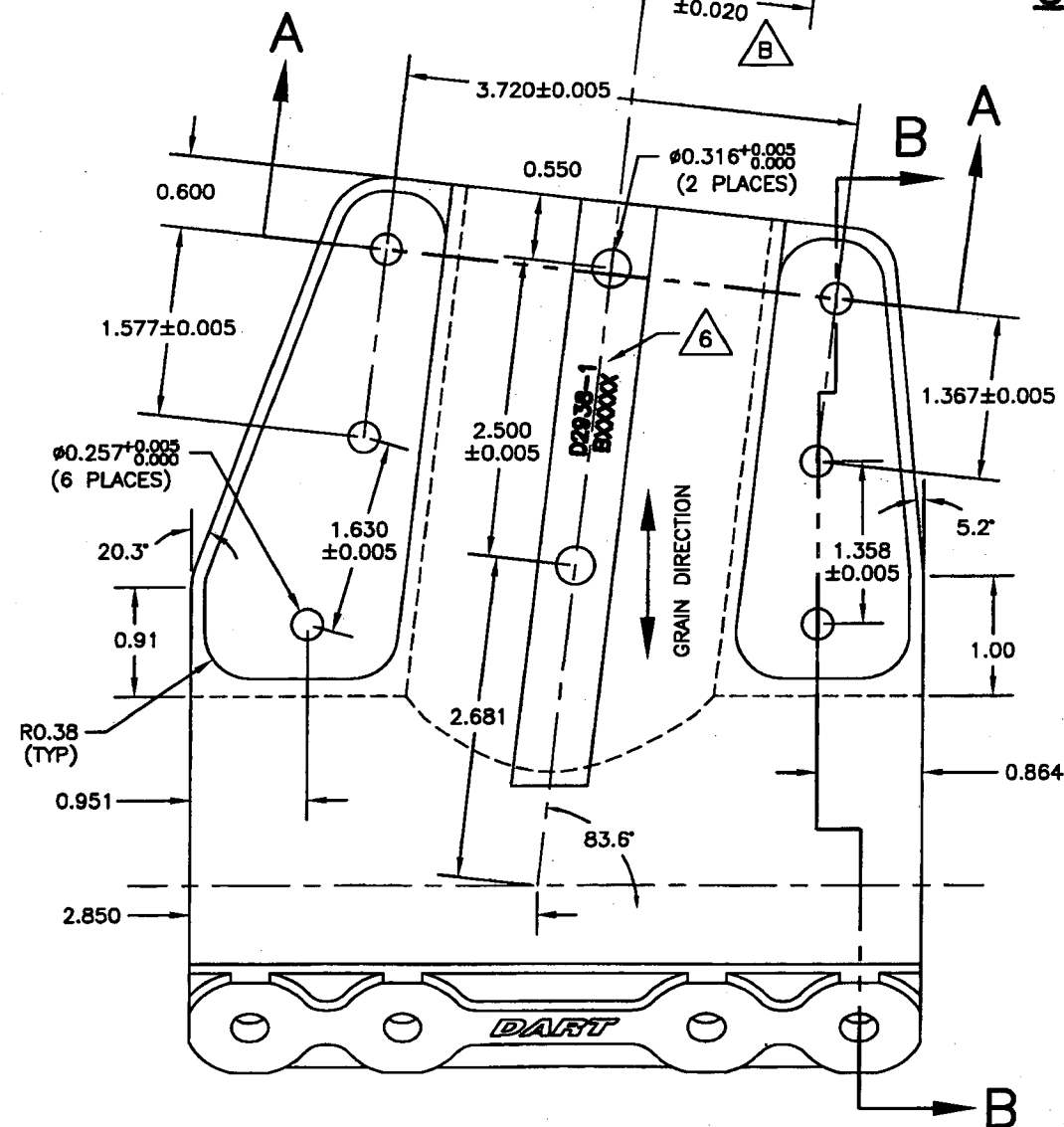
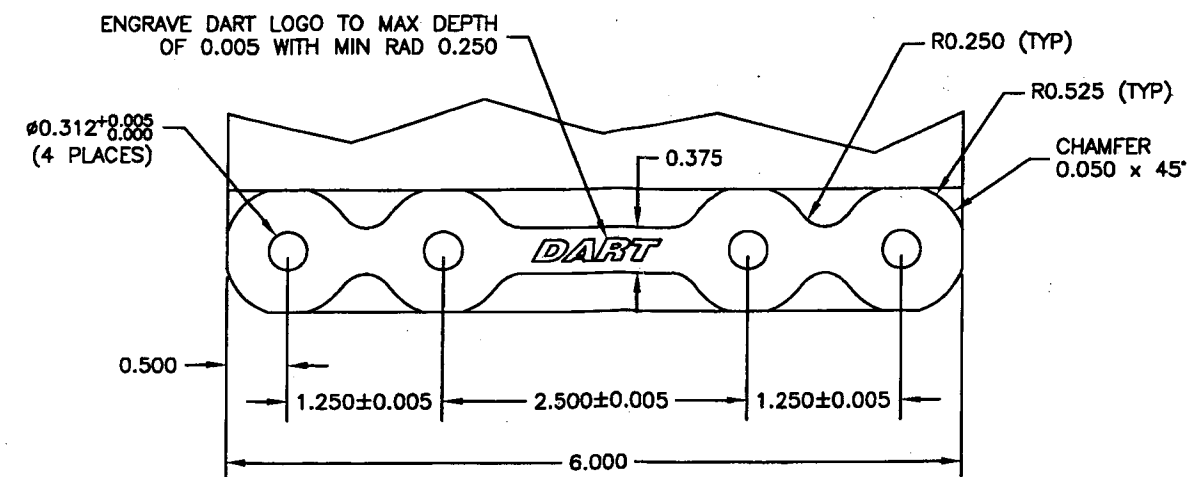
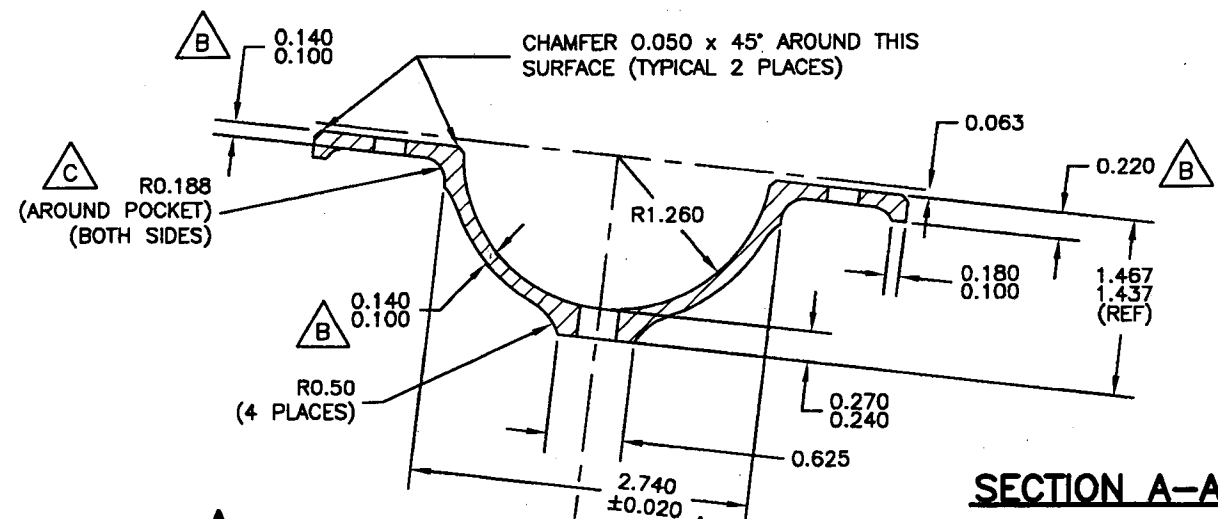
08/11/10 *fg*

Comment: FINAL INSPECTION/W/O RELEASE

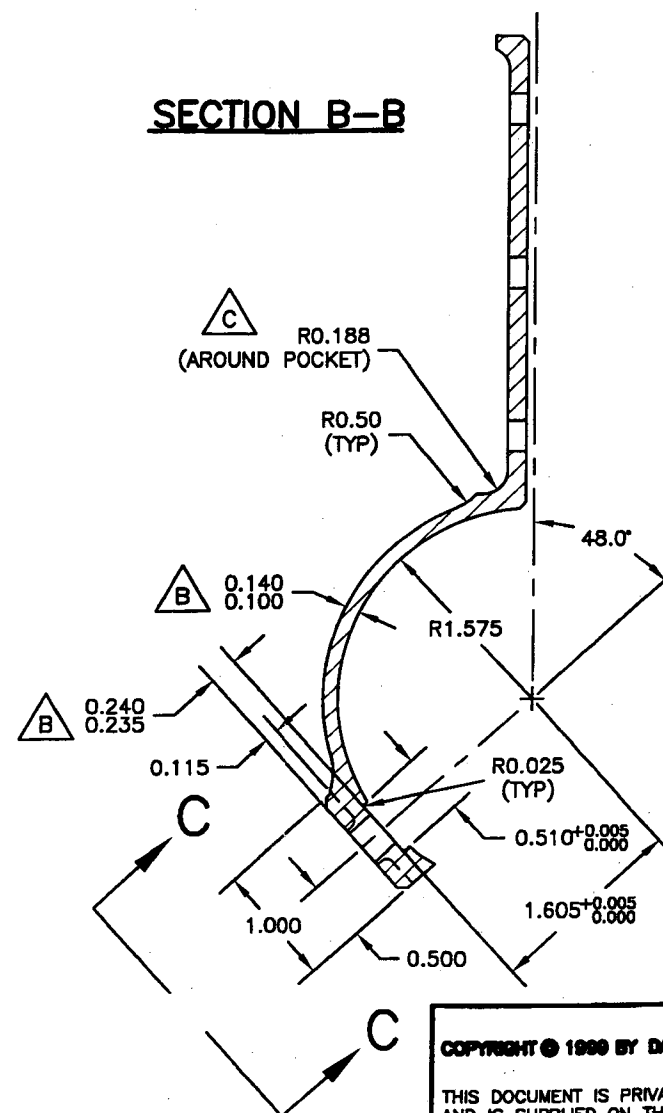
Job Completion



CMF 08-11-10



SECTION B-B



D2938-1 LH SADDLE (SHOWN)  
D2938-2 RH SADDLE (OPPOSITE)

- NOTES:**
- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) (MAKE FROM D6101-003 SADDLE BILLET, 7075)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
  - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 5) ALL DIMENSIONS ARE IN INCHES
  - 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42577

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	<b>DART</b> DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. D2938
DATE	06.11.09	TITLE SADDLE OUTSIDE
		REV. C SHEET 1 OF 1 SCALE 2:3

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RELEASED

07.02.12